

Industrial Design & Equipment, Inc. Dba: INDECO

Celebrating 17+ years of specialized stainless steel fabrication

Statement of Capacity as of April 8, 2020

Incorporated in October, 2003. Licensed and bonded Washington general contractor that concentrates on design/build of all metal types, specializing in "silver or white" metals like stainless steel. Desire to create long standing client relationships, in unique markets that require a high level of fit & finish. Bound by NDA protection as required.

Mission

To create and foster longer term business relationships and continuously offer customers the very best services for their needs in an honest and straight forward manner. We provide solutions when opportunities arise. From start to finish, we exist to meet and exceed our customers' expectations.

Markets

Food processing equipment, agricultural, durable medical goods, construction components both structural and architectural, energy components, federal Government, marine weldments and other corrosion resistant applications.

Capacities

Services include CNC cutting (abrasive water jet, milling), certified welding, fabrication, contract manufacturing, powder coating, assembly and warehousing of products, field installation of fabricated or manufactured components, process engineering and component assembly on individual basis. Long term staff with many years experience in numerous applications, custom designed food processing equipment including conveyors, mixers, piping systems and many types of structural stands mezzanines or work platforms for many applications from packing plants to marine environments. Comfortable in all types of metal fabrication including: stainless steel, titanium, mild steel, aluminum, and many other alloys and composite materials.

Affiliations/memberships

AISC, American Institute of Steel Construction member shop

AWS, American Welding Society member

WABO, Washington Association of Building Officials, aligned shop

FMA, Fabricators and Manufacturers Association member

BIAWA, Building Industry Association, Washington, Whatcom county.

Logistics

- Located in Washington State
- Close to I-5 corridor, exit #260, two minutes from freeway with North/South exits
- 18,000 square feet of fabrication and manufacturing space, 29' ceiling
- Two acres with secure outside paved storage laydown yard
- Railroad siding with direct access for loading
- US DOT approved

- Whole shop ventilation system
- Clean, well light comfortable work area
- Web page, www.indeco-usa.com
- 3-D Software CAD-CAM
- 2009, C3500 12' Flat bed with rack
- 2011, 20' cube van, 20k GVW with lift gate
- 2005, F150 Pick up
- 2011 Tradesman Van
- 2012, Traverse 4 door
- 2013, F350 Pickup
- 2019 F350 Pickup
- One each 12', 14', 16' trailers capacity to 11,000 #

Design Software implementation

- AutoCAD 2020
- Solidworks 3D modeling, 2020

Equipment

- ACCUSHEAR, ¹/₄" plate hydraulic shear
- ACCUPRESS, 250 ton press brake, 12' long, 10'-6" between arms, with full array of tooling
- ACCUPRESS, 60 ton press CNC brake, 6' long, 4-6" between arms, with tooling
- FLOW Waterjet, Mach 3b, 6' x 12' table, 8" thickness capacity (Z)
- Omax 80X Abrasive Water jet Machine center, 6 x 12 table, with tolerance of .001"
- Spartan, 120 ton hydraulic Iron Worker with various tooling, thru 1.75"
- Rockwell 14" Table saw
- 6" Rockwell Joiner
- 6" Edge sander
- English wheel
- Thor, Rotary turret punch, 1/8" through 2"
- ½" x 48" hydraulic plate rolls
- 1/4" x 96" electric plate rolls
- Pipe and angle rolls
- Baileigh TN 800 mill based adjustable Pipe/Tube notcher
- Two -12 gauge manual rolls
- 16 gauge 2" diameter manual hand rolls
- Chicago, 36" box and pan brake
- Saber, 72" box and pan brake
- Falls De-Burr-R deburring machine
- Enerpac pipe bender 4" capacity
- 20KVA spot welder
- Dake 20 ton hydraulic press
- Enerpac 10 ton hydraulic press
- Rigid pipe threader with bolt dies
- Tree stationary pedestal sanders 3" x 79"
- Two Drill presses, gear driven, with tapping capacity
- DoAll Metal Master, vertical band saw, 36" throat

- Enco aluminum vertical bandsaw, 20" throat
- Hyd-Mech, horizontal wet saw
- Two Ellis, portable horizontal band saws
- Eight GTAW, AC/DC 2-300 amp TIG welding stations
- Seven SMAW, AC/DC 350 amp MIG and Pulse welding stations
- Two Plasma cutting machines
- Lynx Stud welders
- Two oxygen/acetylene torch cutting and welding stations
- Three 250 amp portable welder generator
- Two Hyster forklifts, 6,000#, 8,000# with pneumatic tires
- Genie Manlift, Electric, Model 2646
- Combi, 8,000# dual drive fork truck
- Two vertical knee mills
- Millport/Centroid CNC bed mill, X 40" x Y20" x Z 18"
- Dual head mill, horizontal/vertical
- 14 x 40 Clausing engine lathe with Square shaft capacity
- 20' Gantry crane with movable jib
- Three jib cranes
- Ford TC 33 Tractor, loader, backhoe, various implements
- 13'x 24' drive in Glass bead booth with Murphy Rodgers baghouse
- 12'x 22' drive in Garnet blast booth with Murphy Rodgers baghouse.
- Standalone Garnet blast cabinets
- Standalone Glass bead blast cabinet
- 8' x 9' x 14' deep Powder Coating line with coating booth, oven and application staff on premise
- Ergonomic assembly and manufacturing tables with lift capacity
- Patina finishing facility
- Responsible and experienced staff with willing and able, CAN-DO attitude

Thank you for your time in reviewing our information. Feel free to contact us on any item(s) on our list or to simply ask what our business goals are for the future. Industrial Design and Equipment Inc. intends to continue growing based on our reputation and mission statement. We feel we grow when we help our client's grow.

We would love the opportunity to earn your business and assist you in any way possible to help you grow into your future.

Sincerely,

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